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In this paper the viscosities, densities, and refractive indices of nine binary liquid systems containing n-alkane + isomers of hexane have been determined at 298.15 K. The viscosity values were fitted to the McAllister three-body model and the Redlich-Kister-type equation. The results with these models agree with experimental data with an average absolute deviation of less than 0.6%.

## Introduction

The present paper forms part of our program on the measurement of transport properties (Aucejo et al., 1986, 1995; Orts et al., 1988). Densities, viscosities, and refractive indices of binary mixtures of hexadecane + 2-meth-ylpentane, + 3-methylpentane, + 2,2-dimethylbutane, and + 2,3-dimethylbutane; dodecane + 2-methylpentane, + 2,2-dimethylbutane; and + 2,3-dimethylbutane; and tetradecane + 2-methylpentane and + 2,3-dimethylbutane are reported at 298.15 K.

#### **Experimental Section**

All the chemicals used in the present study were supplied by Aldrich Chemical Co. and were used as received. No further purification treatment was carried out. The stated purity of all the chemicals exceeded 99 mass % except for the purity of 2,3-dimethylbutane which was higher than 98.0 mass %.

All the solutions were prepared using a Mettler balance with an accuracy of  $\pm 0.0001$  g. Densities of the pure components and their mixtures were measured with an Anton Paar (model DMA 55) densimeter with a resolution of  $2 \times 10^{-5}$  gcm<sup>-3</sup>. The density determination is based on measuring the period of oscillation of the vibrating Ushaped sample tube filled with the sample. The temperature of the thermostat was maintained constant to within  $\pm 0.01$  K. Temperatures were detected with a digital precision thermometer (Anton Paar DT 100-20).

An Ubbelohde viscometer was used for determining the viscosities of pure liquids and the binary systems. The apparatus was submerged in a thermostatic bath at 25 °C with a resolution of  $\pm 0.1$  °C. The viscometer was calibrated with pure components whose viscosity and density were well known, as has been described in a previous paper (Aucejo et al., 1986). Viscosity values were determined using the relation (Wright, 1961; Mulcahy, 1984)

$$\eta/\varrho = At - B/t \tag{1}$$

where  $\eta$  is the viscosity,  $\varrho$  is the liquid density, t is its flow time in the viscometer, and A and B are viscometer constants, determined for measurements with calibration fluids. Each experimental point is the average of 10 measurements with a maximum deviation of  $\pm 0.2\%$  in flow time.

No changes in the composition were observed on comparing the value of the refractive index before and after



**Figure 1.** Viscosities of 2-methylpentane (1) + dodecane (2),  $\Box$ ; 2,2-dimethylbutane (1) + dodecane (2),  $\triangle$ ; and 2,3-dimethylbutane (1) + dodecane (2),  $\bigcirc$ .

the viscosity measurement. The refractive indices were measured with an Abbe refractometer (type 3T) with an accuracy of  $\pm 0.0002$ .

## **Results and Discussion**

The experimental densities, refractive indices, and viscosities of the nine binary mixtures are shown in Table 1, as well as the excess molar volumes  $(V^{\rm E})$  and the deviation in viscosities  $(\Delta \eta)$ .

Experimental viscosities changed monotonically with composition for all systems. Figure 1 shows, as an illustration, the viscosity-composition results for isomers of hexane (1) + dodecane(2) systems.

The excess molar volumes,  $V^{\rm E}$ , were calculated with the following equation:

$$V^{\rm E} = V - \sum x_i V_i \tag{2}$$

where V is the molar volume of the mixture and  $x_i$  and  $V_i$  are the mole fractions and molar volumes of the pure components, respectively. The excess molar volumes for

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Table 1. Mole Fractions, $x_1$ , Densities, $\rho$ ,	Viscosities, $\eta$ , Refractive	Indices, $n_D$ , Excess	Volumes, V <sup>E</sup> , a	and Viscosity
Deviation, $\Delta \eta$ , for Binary Mixtures				

<i>x</i> <sub>1</sub>	<i>ρ</i> /(g·cm <sup>-3</sup> )	$\eta/(mPa\cdot s)$	nD	$V^{E/(cm^{3}\cdot mol^{-1})}$	$\Delta \eta /(mPa \cdot s)$	<i>x</i> <sub>1</sub>	<i>ρ</i> /( <b>g·cm</b> <sup>-3</sup> )	$\eta/(mPa\cdot s)$	nD	$V^{E/(cm^3\cdot mol^{-1})}$	$\Delta \eta / (mPa \cdot s)$
			-	2-Met	hylpentane (	1) + Hex	adecane (2)				
0.0000	$0.769\ 81$	3.0930	1.4334	0.0000	1.0000	0.6029	0.723~78	0.9821	1.4096	-0.9002	1.3651
0.1177	0.763~79	2.5724	1.4310	-0.3143	1.1056	0.7034	$0.710\ 61$	0.7606	1.4026	-0.8949	1.3482
0.2071	$0.758\ 28$	2.1986	1.4280	-0.4361	1.1731	0.8025	$0.694\ 47$	0.5679	1.3940	-0.7491	1.2792
0.3082	$0.751\ 20$	1.8346	1.4245	-0.5553	1.2501	0.9006	$0.674\ 39$	0.3949	1.3830	-0.4505	1.1279
0.4013	$0.743\ 82$	1.5304	1.4204	-0.6762	1.3062	1.0000	$0.648\ 54$	0.2753	1.3688	0.0000	1.0000
0.4982	0.735 03	1.2411	1.4152	-0.8040	1.3391						
				3-Mot	hvlnentane (	$1) \pm How$	adacana (2)				
0.0000	0.769 81	3.0930	1,4334	0.0000	1.0000	0.6034	0.727.84	1.0217	1.4108	-0.6552	1.3837
0 1071	0.764.92	2 6353	1.4313	-0.2470	1.0987	0.7044	0.715 79	0.7813	1.4050	-0.6513	1 3447
0.2084	0.759 29	2 2239	1.4287	-0.3472	1.1792	0.8037	0.701.07	0.5939	1.3969	-0.5393	1 2939
0.3095	0 752 82	1 8704	1.4255	-0.4178	1.2608	0.9020	0.682.78	0.4194	1 3869	-0.3140	1 1540
0.4069	0.745 72	1.5538	1.4211	-0.4992	1.3198	1.0000	0.659 67	0.2880	1.3742	0.0000	1.0000
0.5054	0.737 49	1.2744	1.4168	-0.5898	1.3676						
				0 o D'		(a) ) TT	1 (0				
0.0000	0 760 91	3 0030	1 4994	2,2-Dim	1 0000	(1) + He	0 722 21	1 9107	1 4000	-1.0510	1 4902
0.0000	0.763.81	2 7 2 5 5	1 4910	-0.4428	1 1 2 0 0	0.0007	0.722.21	0.0511	1.4050	-1.0519	1.4093
0.1107	0.759 10	2.7000	1 4979	-0.6076	1.1250	0.7040	0.708 80	0.3311	1 2020	-0.0007	1.4005
0.2090	0.750 70	2.4030	1,4270	-0.0070	1 2202	0.0022	0.052.04	0.7110	1 2012	-0.5247	1.0490
0.3100	0.730 70	1 7975	1 4909	-0.1000	1.3290	1 0000	0.671.55	0.0040	1 9661	-0.5792	1.1917
0.4014	0.743 20	1 4860	1 4148	-0.9401	1 4519	1.0000	0.044 05	0.3400	1.5001	0.0000	1.0000
0.0010	0.100 10	1.1000	1.4140	0.0401	1.4010						
				2,3-Dim	ethylbutane	(1) + He	xadecane (2	)			
0.0000	$0.769\ 81$	3.0930	1.4334	0.0000	1.0000	0.6023	$0.727\ 18$	1.1350	1.4116	-0.7556	1.4257
0.0846	$0.766\ 10$	2.7734	1.4315	-0.2749	1.0850	0.7034	$0.714\ 87$	0.8764	1.4053	-0.7514	1.3825
0.2077	0.759~24	2.3253	1.4288	-0.4207	1.2005	0.8019	0.699 98	0.6623	1.3973	-0.6317	1.3044
0.2966	$0.753\ 55$	2.0452	1.4253	-0.5164	1.2901	0.9002	$0.681\ 28$	0.4751	1.3860	-0.3798	1.1676
0.3988	$0.746\ 02$	1.7402	1.4213	-0.5953	1.3819	1.0000	0.657~08	0.3249	1.3720	0.0000	1.0000
0.4973	0.737 67	1.4317	1.4170	-0.6834	1.4195						
				2-Me	thylpentane	(1) + Dot	decane (2)				
0.0000	$0.745\ 03$	1.3791	1.4196	0.0000	1.0000	0.6002	0.702 80	0.6097	1.3976	-0.6649	1.1628
0.1004	0.740 10	1.2050	1.4172	-0.3163	1.0304	0.6996	0.692 26	0.5148	1.3922	-0.6356	1.1525
0.2007	0.734 18	1.0752	1.4142	-0.4101	1.0773	0.8002	0.680 02	0.4229	1.3852	-0.5552	1.1133
0.3018	$0.727\ 52$	0.9390	1.4108	-0.5116	1.1073	0.9003	$0.665\ 51$	0.3443	1.3778	-0.3268	1.0649
0.4027	$0.720\ 12$	0.8181	1.4068	-0.5950	1.1350	1.0000	$0.648\ 54$	0.2753	1.3688	0.0000	1.0000
0.5008	$0.712\ 00$	0.7124	1.4026	-0.6364	1.1576						
				2.2 Div	methylhutan	$a(1) \pm D$	odecane (2)				
0.0000	0 745 03	1 3791	1 4196	0 0000	1 0000	0.6011	0.701.79	0 7202	1 3974	-0.9233	1 2104
0.0000	0 740 12	1 2635	1 4170	-0.3499	1.0529	0.0011	0.690.82	0.6152	1 3912	-0.8717	1 1872
0.2015	0 734 07	1 1520	1 4140	-0.5555	1 1072	0 7997	0.678.09	0.5206	1 3848	-0.7511	1 1551
0 2997	0 727 46	1 0556	1 4104	-0.6936	1 1639	0.9002	0.662.69	0.4256	1 3762	-0.4408	1 0866
0.3975	0.72023	0.9440	1.4070	-0.8330	1,1934	1.0000	0.644 65	0.3406	1.3661	0.0000	1.0000
0.5013	0.711 42	0.8256	1.4025	-0.9029	1.2067	1.0000	0.01100	0.0100	1.0001	0.0000	1.0000
0.0000	0 545 00	1.0701	1 4100	2,3-Di	methylbutan	e(1) + D	odecane $(2)$	0.0051	1 0007	0 50 10	1 1000
0.0000	0.745 03	1.3791	1.4196	0.0000	1.0000	0.6035	0.706 13	0.0871	1.3984	-0.5040	1.1920
0.1010	0.740 36	1.2370	1.4166	-0.1935	1.0379	0.7426	0.692 10	0.5433	1.3913	-0.4274	1.1525
0.2039	0.734 98	1.1268	1.4136	-0.3455	1.0971	0.8116	0.684.00	0.4795	1.3867	-0.3459	1.1239
0.2970	0.729 47	1.0180	1.4108	-0.4370	1.1340	0.9014	0.672 14	0.4023	1.3805	-0.2042	1.0738
0.4013	0.72243 0.715.00	0.8980	1.4072	-0.4788	1.1631	1.0000	0.657 08	0.3249	1.3720	0.0000	1.0000
0.4900	0.715.09	0.7930	1.4033	-0.5051	1.1029						
				2-Meth	nylpentane (3	1) + Tetr	adecane (2)				
0.0000	0.759~06	2.0743	1.4268	0.0000	1.0000	0.6012	0.714~60	0.7806	1.4035	-0.8997	1.2671
0.1041	0.753 59	1.7946	1.4239	-0.2285	1.0676	0.7022	$0.702\ 32$	0.6276	1.3973	-0.8565	1.2493
0.2003	$0.748\ 01$	1.5953	1.4209	-0.4515	1.1525	0.8003	0.688~07	0.4899	1.3898	-0.7241	1.1889
0.3021	$0.741\ 41$	1.3624	1.4174	-0.6857	1.2089	0.8985	0.670 59	0.3762	1.3803	-0.4257	1.1132
0.4053	0.733 38	1.1364	1.4132	-0.7873	1.2420	1.0000	$0.648\;54$	0.2753	1.3688	0.0000	1.0000
0.5024	$0.724\ 71$	0.9502	1.4089	-0.8519	1.2636						
				2.3-Dim	ethvlbutane	(1) + Tet	radecane (2	;)			
0.0000	0.759 06	2.0743	1.4268	0.0000	1.0000	0.6031	0.717 65	0.8719	1.4048	-0.6898	1.2858
0.1000	0.754~04	1.8838	1.4242	-0.1203	1.0931	0.7010	0.706 48	0.7123	1.3990	-0.6122	1.2595
0.2006	$0.748\ 54$	1.6686	1.4216	-0.2780	1.1667	0.8016	0.693 06	0.5711	1.3917	-0.5195	1.2167
0.3044	$0.742\ 27$	1.4515	1.4178	-0.4693	1.2303	0.9008	$0.676\ 81$	0.4356	1.3828	-0.2930	1.1154
0.4033	$0.735\ 40$	1.2458	1.4140	-0.6153	1.2684	1.0000	0.657~08	0.3249	1.3720	0.0000	1.0000
0.5030	$0.727\ 18$	1.0506	1.4095	-0.6643	1.2869						

all the binary mixtures are negative over the whole mole fraction range at 298.15 K. They become more negative as the length of the n-alkane involved in the mixture increases. Figure 2 shows, as an illustration, the excess

molar volume-composition results for isomers of hexane (1) + dodecane (2) systems together with the excess molar volume of the *n*-hexane (1) + dodecane (2) system (Aucejo et al., 1995).

Table 2. Coefficients of the Redlich-Kister-Type Equation for Excess Molar Volume,  $V^E$ 

system	<b>B</b> <sub>0</sub>	<i>B</i> <sub>1</sub>	<i>B</i> <sub>2</sub>	B <sub>3</sub>	AADª/%
2-methylpentane $(1)$ + hexadecane $(2)$	-3.2231	2.4004	-1.3288	-1.9158	0.0004
3-methylpentane (1) + hexadecane (2)	-2.3424	1.7353	-1.1827	-1.8291	0.0003
2,2-dimethylbutane (1) + hexadecane (2)	-3.7526	2.5487	-2.8320	-2.1854	0.0007
2,3-dimethylbutane (1) + hexadecane (2)	-2.7511	1.7414	-1.5869	-1.8322	0.0016
2-methylpentane $(1)$ + dodecane $(2)$	-2.5487	0.9267	-1.2615	-0.7716	0.0042
2,2-dimethylbutane (1) + dodecane (2)	-3.5918	1.1593	-1.2439	-0.6671	0.0055
2,3-dimethylbutane (1) + dodecane (2)	-2.0409	0.1775	-0.3909	-0.1504	0.0032
2-methylpentane $(1)$ + tetradecane $(2)$	-3.5011	1.0878	-0.3859	0.6106	0.0082
2,3-dimethylbutane (1) + tetradecane (2)	-2.6940	0.8642	0.6010	0.7311	0.0056

<sup>a</sup> AAD =  $\left[\sum_{1}^{N} (|V_{\text{exptl}} - V_{\text{calc}}|/V_{\text{exptl}}) 100\right] / N$  (N = number data points).

Table 3. Coefficients of the Redlich-Kister-Type Equation for Viscosity Deviation,  $\Delta \eta$ 

system	$C_0$	$C_1$	$C_2$	$C_3$	AAD <sup>a</sup> /%
2-methylpentane $(1)$ + hexadecane $(2)$	1.4025	-0.7531	-0.1033	0.6651	0.61
3-methylpentane $(1)$ + hexadecane $(2)$	1.4584	-0.6733	-0.0608	0.2727	0.35
2,2-dimethylbutane (1) + hexadecane (2)	1.8481	-0.9263	-0.1194	0.6556	0.32
2,3-dimethylbutane (1) + hexadecane (2)	1.6849	-0.5592	-0.3396	0.0612	0.32
2-methylpentane $(1)$ + dodecane $(2)$	0.6312	-0.2594	-0.1379	0.0564	0.24
2,2-dimethylbutane (1) + dodecane (2)	0.8417	-0.1478	-0.0765	-0.1779	0.24
2,3-dimethylbutane (1) + dodecane (2)	0.7428	-0.1997	-0.1511	-0.0313	0.28
2-methylpentane $(1)$ + tetradecane $(2)$	1.0698	-0.2156	-0.0480	-0.0980	0.42
2,3-dimethylbutane (1) + tetradecane (2)	1.1511	-0.2237	0.0763	0.0293	0.24

<sup>a</sup> AAD =  $[\sum_{1}^{N} (|\eta_{exptl} - \eta_{calc}|/\eta_{exptl}) 100]/N$  (N = number data points).



**Figure 2.** Excess volumes of 2-methylpentane (1) + dodecane (2),  $\Box$ ; 2,2-dimethylbutane (1) + dodecane (2),  $\triangle$ ; 2,3-dimethylbutane (1) + dodecane (2),  $\bigcirc$ ; and *n*-hexane (1) + dodecane (2),  $\bigcirc$ . The solid curves have been calculated from eq 3.

The excess molar volumes were fitted to a Redlich-Kister-type equation:

$$V^{\rm E}/({\rm cm}^3 \cdot {\rm mol}^{-1}) = x_1 x_2 \sum_{i=0}^3 B_i (x_2 - x_1)^i$$
 (3)

The values of the adjustable parameters  $B_i$  included in eq 3 were determined for the systems studied using a least squares method. These values are reported in Table 2 together with the average absolute deviation (AAD).

The viscosity deviations,  $\Delta \eta$ , were calculated with the expression proposed by Ratcliff and Khan (1971):

$$\ln \Delta \eta = \ln \eta - \sum x_i \ln \eta_i \tag{4}$$

where  $\eta$  is the viscosity of the mixture and  $x_i$  and  $\eta_i$  are the mole fractions and the viscosity of the pure components,



**Figure 3.** Viscosity deviations of 2-methylpentane (1) + dodecane (2),  $\Box$ ; 2,2-dimethylbutane (1) + dodecane (2),  $\triangle$ ; 2,3-dimethylbutane (1) + dodecane (2),  $\bigcirc$ ; and *n*-hexane (1) + dodecane (2),  $\bigcirc$ . The solid curves have been calculated from eq 5.

respectively. It can be observed that deviations from ideality are greater as the number of chains and their proximity increase. Figure 3 shows, as an illustration, the viscosity deviation-composition results for isomers of hexane (1) + dodecane (2) systems together with the viscosity deviation of *n*-hexane (1) + dodecane (2) system (Aucejo et al., 1995).

A Redlich-Kister-type equation and the McAllister three-body model (1960) have been used to fit the experimental viscosity-composition data. The Redlich-Kistertype equation is

$$(\Delta \eta - 1)/(\mathbf{mPa} \cdot \mathbf{s}) = x_1 x_2 \sum_{i=0}^{3} C_i (x_2 - x_1)^i$$
 (5)

The values of the adjustable parameters  $C_i$  included in eq 5 were determined for the systems studied using a least

Table 4. Coefficients of the McAllister Three-Body Model for Kinematic Viscosity, v

system	$\nu_{12}/(mm^2 \cdot s^{-1})$	$v_{21}/(mm^2 \cdot s^{-1})$	AAD <sup>a</sup> /%
2-methylpentane (1) + hexadecane (2)	1.5554	4.2220	0.62
3-methylpentane (1) + hexadecane (2)	1.6564	4.2124	0.43
2,2-dimethylbutane (1) + hexadecane (2)	2.1119	4.7975	0.47
2,3-dimethylbutane (1) + hexadecane (2)	1.8515	4.6992	0.24
2-methylpentane $(1)$ + dodecane $(2)$	0.9069	2.0906	0.26
2,2,dimethylbutane(1) + dodecane(2)	1.0954	2.4078	0.24
2,3-dimethylbutane (1) + dodecane (2)	1.0149	2.3278	0.22
2-methylpentane $(1)$ + tetradecane $(2)$	1.1680	3.1193	0.38
2,3-dimethylbutane (1) + tetradecane (2)	1.3047	3.4946	0.47

<sup>a</sup> AAD =  $[\sum_{1}^{N} (|\nu_{exptl} - \nu_{calc}|/\nu_{exptl}) 100]/N$  (N = number data points).

squares method. These values are reported in Table 3 together with the average absolute deviation (AAD). The McAllister three-body model is given by the equation

$$\ln \nu_{\rm m} = x_1^{3} \ln \nu_1 - 3x_1^{2}x_2 \ln \nu_{12} + 3x_1x_2^{2} \ln \nu_{21} + x_2^{3} \ln \nu_2 - \ln\left(x_1 + x_2\frac{M_2}{M_1}\right) + 3x_1^{2}x_2 \ln\left[\left(2 + \frac{M_2}{M_1}\right)/3\right] + 3x_1x_2^{2} \ln\left[\left(1 + 2\frac{M_2}{M_1}\right)/3\right] + x_2^{3} \ln\left(\frac{M_2}{M_1}\right)$$
(6)

where  $\nu_m$  is the kinematic viscosity of the mixture,  $x_i$ ,  $\nu_i$ , and  $M_i$  are the mole fractions, the kinematic viscosity, and the molar mass of the pure components, respectively, and  $\nu_{12}$  and  $\nu_{21}$  are the interaction parameters.

The values of the adjustable parameters  $\nu_{12}$  and  $\nu_{21}$  included in eq 6 were determined for the systems studied using a least squares method. These values are reported in Table 4 together with the average absolute deviation (AAD).

The AAD of all fits indicates that the models given by eqs 3, 5, and 6 fit the experimental data very well. It can be observed in Figures 2 and 3 that *n*-hexane behavior is

closer to ideality than those of the more branched isomers.

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